

# X16013

## 5 MIL LOW FOGGING ACRYLIC TRANSFER TAPE

### PRODUCT DESCRIPTION

#### Transfer Adhesive

X16013 is an unsupported acrylic transfer adhesive designed for applications requiring low outgassing. The adhesive provides very good adhesion to a wide range of materials, including foams, fabrics, and low surface energy materials and maintains shear performance at elevated temperatures.

This product is listed on the automotive specifications:

Fiat-Chrysler: MS-CC-240 & PF-10773

General Motors: GMW14124

Ford: WSS-M15P45-C

### FEATURES & BENEFITS

- Low outgassing / fogging
- Good high temperature performance
- Well-balanced adhesive and cohesive properties
- Dimensionally stable polycoated kraft liner
- Very good adhesion to many materials, including foams, fabrics, and LSE plastics
- Heavy adhesive mass aids adhesion to rough or irregular surfaces

### PRODUCT CONSTRUCTION



### PRODUCT SPECIFICATIONS

Test	Typical Value	Typical Value (Metric)	Test Method
Adhesive Thickness	5.00 mils	0.127 mm	PSTC-133
Peel Adhesion	85 oz/in	23.62 N/25mm	PSTC-101
Tack	56 oz	1588 g	ASTM D 2979
Shear Adhesion	168 hrs @ 2.2 psi	168 hrs @15.2 kPa	PSTC-107
Minimum Service Temperature	-40 °F	-40 °C	
Maximum Service Temperature	300 °F	149 °C	

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.

### Adhesive Applications - The Adhesive Solutions Company

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