

# A140

## 4 MIL CLEAR ACRYLIC TRANSFER ADHESIVE TAPE

### PRODUCT DESCRIPTION

#### Transfer Adhesive

A140 is a high performance unsupported acrylic transfer adhesive that features excellent permanent adhesion over a broad temperature range and superior long term aging characteristics. The adhesive also shows very good resistance to oils, grease, and plasticizer migration. The product is supplied on a 76# polycoated kraft liner with a smooth surface to provide moisture stability as well as faster substrate wet out.

### FEATURES & BENEFITS

- Versatile, high performance transfer adhesive
- Moisture stable polycoated kraft liner
- Excellent UV resistance
- Good chemical and plasticizer resistance
- Heavy adhesive mass aids adhesion to rough or irregular surfaces
- Bonds well to metals, glass, wood, and high surface energy plastics

### PRODUCT CONSTRUCTION



### PRODUCT SPECIFICATIONS

Test	Typical Value	Typical Value (Metric)	Test Method
Adhesive Thickness	4.00 mils	0.102 mm	PSTC-133
Peel Adhesion	80 oz/in	22.23 N/25mm	PSTC-101
Tack	60 oz	1701 g	ASTM D 2979
Shear Adhesion	168 hrs @ 2.2 psi	168 hrs @ 15.2 kPa	PSTC-107
Minimum Service Temperature	-40 °F	-40 °C	
Maximum Service Temperature	300 °F	149 °C	

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.

### Adhesive Applications - The Adhesive Solutions Company

41 O'Neill Street  
Easthampton, MA 01027

413-527-7120 Main  
800-356-3572 Toll Free U.S.

[www.adhesiveapps.com](http://www.adhesiveapps.com)

**Adhesive**  
Applications™

Rev A

8/22/2018

