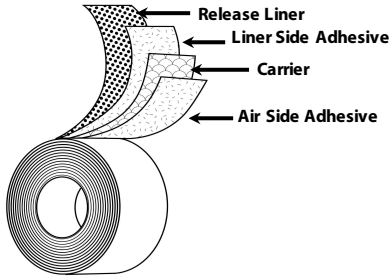


Medical Double-Coated Tape



- Liner:** 74# Polycoated Kraft
also available with 55# PC KFT Liner
- Liner Side Adhesive:** Medical-Grade Acrylic (M129)
- Backing/Carrier:** 0.5 mil PET Film
- Air Side Adhesive:** Medical-Grade Acrylic (M129)

Applications

- Lamination and bonding to papers, rigid and flexible plastics, non-wovens, and foams
- Medical device attachment and assembly

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

Benefits

- High peel and moderate shear
- Bonds to a variety of substrates
- Die-cuts cleanly
- Support for aid in processing and application
- Conformable
- Good lay-flat; moisture resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	10.0 mils	0.254 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness (74# PC)	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	56 oz/in	6.13 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	56 oz/in	6.13 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Adhesion to Steel (Liner Side)	70 oz/in	7.66 N/cm	PSTC 101 Mod - 4 mil Alu Foil
Shear Strength	7+ Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Product Safety

The base adhesives in this medical product have been tested in accordance with ISO 10993 and found to be non-cytotoxic, non-irritating, and hypoallergenic.

In accordance with FDA cGMP requirements, Berry Global reminds the customer that ultimate fitness for use must be determined by the manufacturer of the finished device.

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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