

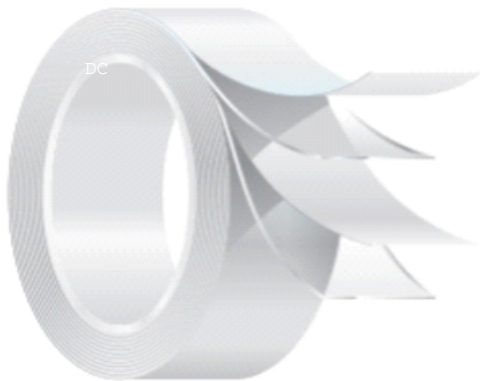


FT 8392 EZ 12 Pt Board

Avery Dennison™ FT 8392 EZ 12 Pt Board is a 3.6 mil double coated polyester with a foam bonding modified acrylic adhesive on the laminating side and a high shear rubber adhesive on the mounting side and a heavy board release liner. It is designed for bonding a wide variety of foams and fabrics to low surface energy materials. FT 8392 EZ 12 Pt Board is commonly used for foam bonding applications in the automotive industry.

FEATURES

- Double coated tape construction with a differential adhesive system
- Foam bonding modified acrylic adhesive on the laminating side
- High shear rubber adhesive on mounting side
- Both adhesives contain a biocide to inhibit mold growth
- Polyester film carrier
- 12 point poly coated kraft board release liner



BENEFITS

- Dimensional stability and good die cutting characteristics
- Strong bond to high and medium surface energy materials and good foam bonding performance
- Strong bond to a wide variety of low surface energy materials and high heat resistance
- Two-year warranty

CONSTRUCTION:

Liner:

Natural 12 Pt Board

Adhesive 1:

Acrylic / Rubber

Carrier:

Polyester

Adhesive 2:

Acrylic

FT 8392 EZ 12 Pt Board

Adhesive Properties:		Typical Values		
Thickness	ASTM D3652	US Mils	MM's	Micron's (µm)
Liner		12.9	0.33	328
Adhesive 1 - Liner		1.6	0.04	41
Carrier		0.5	0.01	13
Adhesive 2 - Unwind		1.7	0.04	43
Total Caliper without Liner:		3.8	0.10	97
Total Caliper:		16.7	0.42	424

Peel Adhesion ASTM D3330
180° 12 in (300 mm) min @ Room Temp

Substrate			Lbf / in	N / Meter
SS	Liner	72 hr dwell	8.0	1,409
	Unwind		5.5	969
ABS	Liner	72 hr dwell	7.0	1,233
PP	Liner	72 hr dwell	5.0	881

Loop Tack ASTM D6195
180° 20 in (508 mm) / min @ Room Temp

Substrate			Lbf / in	N / Meter
SS	Liner	Initial	13.0	2,289

Static Shear ASTM D3654
180° 1" sq (6.5 cm2) 1000 g @ Room Temp

Substrate			Min to Fail
SS	Liner	24 hr dwell	> 10,000

TEMPERATURES	° F	° C
Minimum Application Temperature	50° F	10° C
Minimum Service Temperature	-40° F	-40° C
Maximum Service Temperature	175° F	80° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

© 2020 Avery Dennison Corporation. All rights reserved. Avery Dennison® is a registered trademark of Avery Dennison Corporation. All other Avery Dennison brands, product names, antenna designs and codes or service programs are trademarks of Avery Dennison Corporation.



Performance
Tapes

Asia Pacific
Kunshan, China,
NO. 618 Nanhe Road
Kunshan Economic &
Technological Zone
China, 215335
Phone: +86 512 57155001
Fax: +86 512 57155059

Europe
Tieblokkenlaan 1
B-2300 Turnhout
Belgium
Phone: +32 (0)14 40 48 11
Fax: +32 (0)14 40 48 55

North America
250 Chester Street
Painesville, Ohio
44077 USA
Phone: +1 866-462-8379
Fax: +1 888-358-4469



Authorized Distributor,
Converter, and Fabricator
www.jbc-tech.com