



HPA™ 1905

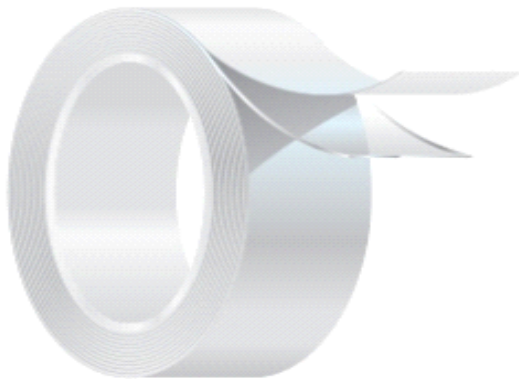
Avery Dennison™ HPA™ 1905 is a 4.9 mil transfer tape with a high performance acrylic adhesive. It bonds well to medium and high surface energy plastics and metals. HPA™ 1905 is commonly used for signage and graphics and general industrial applications.

FEATURES

- Unsupported adhesive
- Multipurpose HPA™ high performance acrylic adhesive
- Poly coated kraft release liner
- UL 969 recognized component

BENEFITS

- Highly conformable to curved or irregular surfaces
- High holding power to high and medium surface energy materials
- Excellent resistance to solvents and heat
- Good moisture stability and lay flat properties
- Two-year warranty



CONSTRUCTION:

Liner:

84# Natural Poly Coated Kraft (Printed)

Adhesive:

HPA™ High Performance Acrylic (HPA™)

HPA™ 1905

Adhesive Properties:

Typical Values

Thickness	ASTM D3652	US Mils	MM's	Micron's (µm)
Liner		5.6	0.14	142
Adhesive		4.9	0.12	124
Total Caliper without Liner:		4.9	0.12	124
Total Caliper:		10.5	0.27	267

Peel Adhesion ASTM D3330

180° 12 in (300 mm) min @ Room Temp

Substrate		Lbf / in	N / Meter
	72 hr dwell	4.5	792
ABS	72 hr dwell	4.5	792

Loop Tack ASTM D6195

180° 23 in (508 mm) / min @ Room Temp

Substrate		Lbf / in	N / Meter
SS	Initial	6.0	1,057

Static Shear ASTM D3654

180° 1" sq (6.5 cm2) 1000 g @ Room Temp

Substrate		Min to Fail	
SS	24 hr dwell	> 10,000	

TEMPERATURES

	° F	° C
Minimum Application Temperature	50° F	10° C
Minimum Service Temperature	-40° F	-40° C
Maximum Service Temperature	400° F	205° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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