



## FT 9325 PG

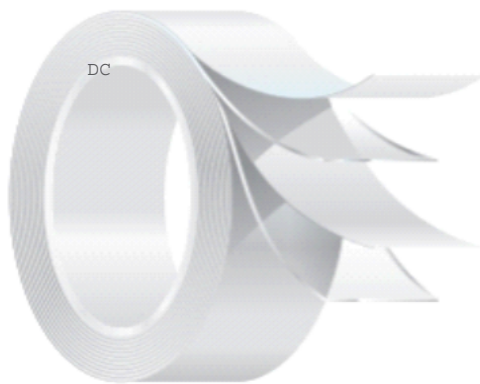
Avery Dennison™ FT 9325 PG is excellent for applications requiring good adhesion and high shear performance. The tape adheres well to a variety of different substrates Used in packaging applications

### FEATURES

- Aggressive, high-tack, rubber based adhesive
- Excellent shear properties; room & elevated temperatures
- Polyester carrier and densified kraft suitable for die cutting

### BENEFITS

- Strong bond to a variety of substrates
- Product reliability
- Excellent adhesion to paper stock and corrugated substrates
- Good cohesive strength adhesive



### CONSTRUCTION:

- Liner:**  
60# White Kraft
- Adhesive 1:**  
Rubber
- Carrier:**  
Polyester
- Adhesive 2:**  
Rubber

**FT 9325 PG**

Adhesive Properties:		Typical Values		
Thickness	ASTM D3652	US Mils	MM's	Micron's (µm)
Liner		3.5	0.09	89
Adhesive 1 - Liner		3.0	0.08	76
Carrier		0.5	0.01	13
Adhesive 2 - Unwind		2.4	0.06	61
Total Caliper without Liner:		5.9	0.15	150
Total Caliper:		9.4	0.24	239

Peel Adhesion		ASTM D3330		
180° 12 in (305 mm) / min				
Substrate			Lbf / In	N / Meter
SS	Liner	Initial	9.5	1,673
	Unwind		9.0	1,585

Loop Tack		ASTM D6195		
180° 20 in (508 mm) / min				
Substrate			Lbf / In	N / Meter
SS	Liner	Initial	13.0	2,289
	Unwind		10.0	1,761

Static Shear		ASTM D3654		
180° 1" sq (6.5 cm2) 2500 g @ Room Temp				
Substrate			Mins to Fail	
SS	Liner	Initial	> 10,000	
	Unwind		> 10,000	

TEMPERATURES	° F	° C
Minimum Application Temperature	50° F	10° C
Maximum Continuous Operating Temperature	200° F	93° C
Maximum Intermittent Operating Temperature	225° F	105° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

**APPLICATION TECHNIQUES**

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

**STORAGE / SHELF LIFE**

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to [Tapes.AveryDennison.com](http://Tapes.AveryDennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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