SA1060

POLYSIL SILICONE / ACRYLIC DOUBLE COATED ADHESIVE TAPE

PRODUCT DESCRIPTION

Double Coated Tape with Two Liners

PolySil[™] SA1060 is a double coated / double linered polyester (PET) tape with a silicone pressure sensitive adhesive on one side and an acrylic pressure sensitive adhesive on the other. SA1060 provides a solution for bonding silicone-based substrates to non-silicone materials. The silicone adhesive is designed for a strong bond to silicone and other low surface energy substrates, while the acrylic adhesive offers high adhesion to a wide range of materials and excellent heated shear properties.

FEATURES & BENEFITS

- Designed for bonding dissimilar materials
- Excellent elevated temperature shear
- UV and chemical resistant
- Silicone exhibits superior bonding to low surface energy materials
- Acrylic combines low surface energy adhesion and temperature resistance
- Both adhesives pass Primary Skin Irritation per ISO 10993-10
- Both adhesives pass Cytotoxicity per ISO 10993-5



PRODUCT SPECIFICATIONS

PRODUCT CONSTRUCTION

| Test | Side | Typical Value | Typical Value (Metric) | Test Method |
|---------------------------|------|-----------------|---------------------------|-------------|
| Product Thickness (Total) | | 5 mils | 0.127 mm | PSTC-133 |
| Adhesive Thickness | (A) | 2 mils | 0.051 mm | PSTC-133 |
| Carrier Thickness | | 1 mils | 0.025 mm | PSTC-133 |
| Adhesive Thickness | (S) | 2 mils | 0.051 mm | PSTC-133 |
| Peel Adhesion | (A) | 55 oz/in | 15.28 N/25mm | PSTC-101 |
| | (S) | 55 oz/in | 15.28 N/25mm | PSTC-101 |
| Tack | (A) | 54 oz | 1531 g | ASTM D2979 |
| | (S) | 40 oz | 1134 g | ASTM D2979 |
| Shear Adhesion | (A) | >168 hrs@2.2psi | >168 hrs@15.2kPa | PSTC-107 |
| | (S) | >168 hrs@2.2psi | >168 hrs@15.2kPa | PSTC-107 |
| Tensile Strength | | 25 lb/in | 109 N/25mm | PSTC-131 |
| Elongation | | 180 % | 180 % | |
| Min. Service Temperature | | -40 °F | -40 °C | |
| Max. Service Temperature | | 350 °F | 177 °C | |

Tested values are typical under standard conditions and are not intended to be used for specification development. Technical data is believed to be true and accurate; Adhesive Applications recommends that the purchaser test for performance and fitness of use in all applications.

Adhesive Applications - The Adhesive Solutions Company

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