



## **Pattern Printed Transfer Adhesive**

**Product Data Sheet** 

	CON	NTENTS		PRODUCT DESCRIPTION	
Adhesive	Medical grade	e, pressure-sensitive	e acrylic	DM-9004Z is an unsupported free film of medical grade, pressure-sensitive, acrylic adhesive with a dry edge zone. It is pattern printed and supplied on a paper liner.	l
Backing	Silicone coated two-side, 78 lb basis weight			<b>SPLICES</b> Splices on tape and liner are functional in that they are intended for continuous process conditions.	
ADHESIVE PROPERTIES				STANDARD LABELING	
Peel Adhesia 2mil PET		DMT-PSTC-1	>1000 g/in	Materials will have core labeling stating the part number, roll number, lot number, width, and linear feet per roll. <i>Note: Any additional labeling require-</i> <i>ments should be noted at time of order entry.</i>	
<b>Polyken Prol</b> 2 mil PET		ASTM D-2979	370 g/in <sup>2</sup>	<b>TRACEABILITY</b> Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment.	il h
Loop Tack 2 mil PET	Test Method:	PSTC-16	1200 g/in <sup>2</sup>	<b>STORAGE CONDITIONS</b> Store in original protective packaging at temperatures between 50-80°F and 40-60% RH.	
Shelf Life			TBD	<b>APPEARANCE</b> Virtually free from foreign and dark colored matter.	
Thickness			0.95 mil	ROLL DIMENSIONSSmaller roll length by request.Length750 linear feet max.Width59 inch max.Core3 inch inside diameter	
Biocompatib	ility	Cytotoxicity Primary Dermal Buehler	Pass Pass Pass	Issue Date:May 15, 2015Revision Date:January 24, 2018	

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